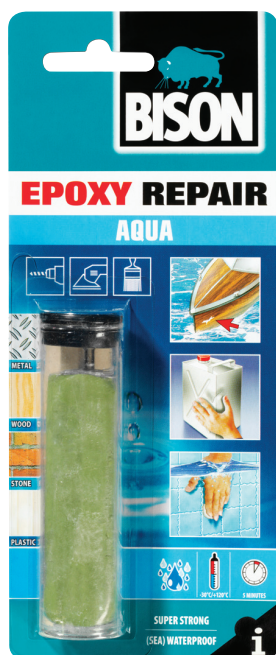


EPOXY REPAIR AQUA

ROCK SOLID DUAL-COMPONENT EPOXY PUTTY.



PRODUCT DESCRIPTION

Ironclad dual-component epoxy putty for 1001 permanent repairs and restorations.

FIELD OF APPLICATION

Rock solid dual-component epoxy putty. Not suitable for Polyethylene (PE), polypropylene (PP), PTFE.

PROPERTIES

- Fast curing: 5-10 minutes
- Easy to apply
- Can be used internally and externally
- Water resistant: suitable for continuous water exposure
- Even cures under water!
- Does not distort
- No shrinkage: remains in original form
- Chemical resistant
- Grinding, drilling, sawing and painting possible after curing

PREPARATION

Working conditions: Only apply at temperatures between +15°C and +25°C.

Personal safety: Preferably, process with gloves. After use, wash hands immediately and thoroughly with soap and water.

Surface requirements: The materials to be bonded must be dry, clean, free of dust and grease.

Preliminary surface treatment: Degrease parts to be bonded with acetone. Roughen smooth surfaces (sandpaper).

Tools: A moist knife to cut off the required amount from the stick.

APPLICATION

Directions for use:

Cut the required quantity from the rod with a damp knife (reinsert foil). Knead with your fingers until a homogeneous colour (dark gray) is obtained. If kneading is difficult, bring the rod at room temperature. Apply within 2 minutes after mixing and put into shape. Cut off excess mass with a knife. Remove fingerprints by rubbing with water or a damp cloth before curing starts.

Potlife: 3-4 minutes.

Stains/residue: Remove fingerprints by rubbing with water or a damp cloth before curing starts.

CURE TIMES

Dry/Cure time: approx. Depending on temperature, noticeable curing after 7 to 10 minutes. Can be sanded, drilled, sawed and painted after approx. 60 minutes.

Full bond strength: Full bond strength after approx. 24 hours.

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL PROPERTIES

Moisture resistance: Good

Temperature resistance: -20°C to +120°C.

UV resistance: Good

Chemicals resistance: Good

Paintability: Good

Filling capacity: Good

TECHNICAL SPECIFICATIONS

Chemical base: Epoxy resin

Colour: Beige

Solid contents: approx. 100 %

STORAGE CONDITIONS

At least 24 months after date of manufacture. Opened packaging reduces the shelf life. Store cool, dry, frost-free and tightly closed.